











## **Pump Cascade Control**

1 to 8 pump card is available for a larger water supply and constant pressure applications. It is sophisticated in water supply industry by built-in PID controller and simple PLC of the advantages of drive.

F510 series provides variable frequency power to realize the continuously variable speed of pump, and keep the pressure stable by built-in PID controller. 1 to 8 pump option card can control with up to 8 pumps.

water supply applications. · Pump Cascade Control via optional pump card.

setting, favorable for most of

· Possess constant pressure

· Provide quick parameter

control technology.

F510 **Energy Efficient Pump Control** 



# F510 High Efficient Fan Control

With hardware safe torque off function and fire override mode for emergency.



This feature is crucial for ensuring smoke extraction from building by air conditioner or fume extractor. In Fire mode, the drive will be used in full load operation as either forward or reverse direction and ignore all software protection until trigger hardware protection or drive damaged, to achieve the requirements of smoke extraction and reduce smoke damage to human as possible.

### Skip Frequency

F510 can avoid resonance by quick parameter setting. Preventing mechanical damage to system and fans.



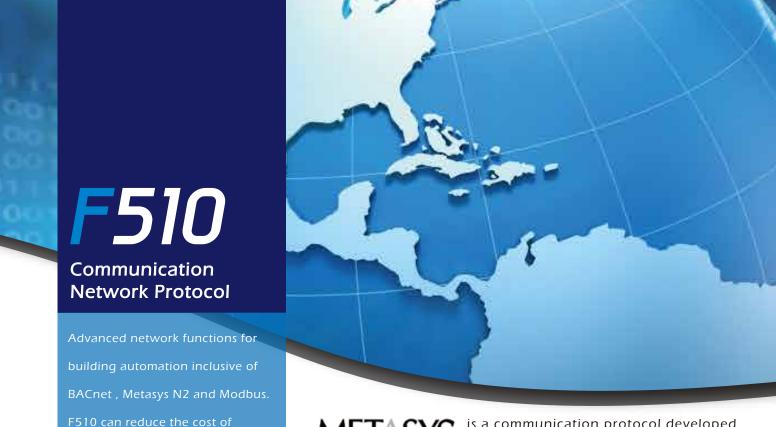


 PCB coating for all series to against harsh environment, meet IEC 60721-3-3 Class 3C2 standard.



- External heat sink for better cooling capability.
- The air flow and all PCB board can be fully isolated to prevent any dust or oil mist penetrate.





installing automatic central air conditioning system.

METASYS is a communication protocol action by Johnson Controls Inc. It is according to the actual needs of user and manager in building. Metasys N2 is easy to install, use, and adjust. System maintenance becomes very convenient. Metasys N2 may also collect, record, preserve and manage important message and data of the system, to achieve the best automatic management and energy saving effect.







a defacto

standard communication protocol, and it is now amongst the most commonly available means of connecting industrial electronic devices.

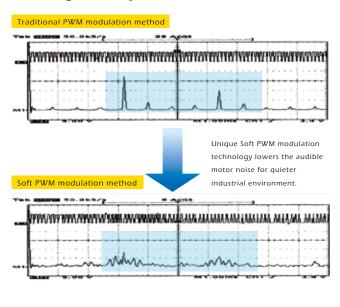
protocol. BACnet was designed to allow communication of building automation and control systems for applications such as heating, ventilating, and air-conditioning control, lighting control, access control, and fire detection systems and their associated equipment. The BACnet protocol provides mechanisms for computerized building automation devices to exchange information, regardless of the particular building service they perform.





### **Ultra Low Motor Noise**

Soft PWM technology reduces common-mode voltage to restrain EMI and make motor noise down significantly.



Permanent-magnet motor control technology avoids energy wasting. PM motor with high efficiency rises importance for present trend of energy saving and emission reduction.

### **Conformity To Global Standards**

Conformity to RoHS directive and international recognized certification.

### RoHS

UL/cUL approval and CE/RCM certification.









### RTC Function / Simple PLC

Automatic control has been mainstream. It is not only saving human resource cost ,but also handling system load more efficiently. To adjust load to avoid unnecessary expense by built-in simple PLC with Real Time Clock Function. It can modulate load easily to achieve the purpose of daylight saving.

\* The RTC function is only for LCD keypad.

### **Automatic Energy Saving Function**

F510 can adjust to the optimum output voltage, and lower the output current of the drive according to the load

automatically. The output power changes by the load proportion. In light duty, the AES has highest efficiency.

F510 Saving Energy

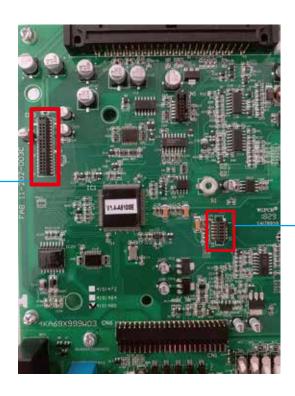
The issue of saving energy and emission reduction become popular in recent years. The importance of relative technologies grows as time. F510 provides various technologies of saving energy.



### Support Communication Card/ IO Expansion Card/ DC24V Power Card

### Expansion Slot 1 (CN3)

- For 1-8 pump card installation. Catalog No.: JN5-IO-8DO. For larger water supply and constant pressure applications, and can control with up to 8 pumps.
- For DC24V power card installation. Catalog No.: JN5-PS-DC24V, to communicate with inverter, and setup or copy the parameter without using the main power.



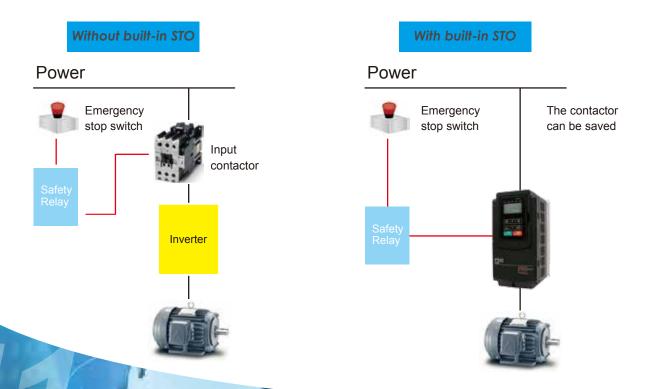
- Expansion Slot 1 (CN2)
- For communication card installation. Please refer to accessories page for detail specification. It can improve the support of the upper controller communication protocol.
- For IO expansion card installation. Catalog No.: JN5-IO-2DO1AI, to add one relay, one transistor and one analog output with -10V ~ 10V/ 4~20mA.

### **Built-in STO function**

With integrated Safety Torque Off (STO) function, complies with:

- EN ISO 13849-1 Cat/PLd
- EN61508 SIL2
- EN60204-1 Category 0
- EN62061 SIL CL2

It can save contactor's cost and install space, and provide quick and reliable protection.



### **Basic Specifications**

### 200V Class

	Inverter Capacity (F	HP)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125	150	175
	Rated Output Ca (KVA)	apacity	1.9	2.9	4.0	5.5	8	11.4	15.2	21.3	26.2	30	41.9	52.5	64.3	76.2	95.2	119	152	171
7	Rated Output Cur	rent (A)	5.0	7.5	10.6	14.5	22	30	42	56	69	80	110	138	169	200	250	312	400	450
Output Rated	Maximum Applicable	(HP)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125	150	175
utput	Motor	(KW)	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	130
0	Maximum Output (V)	Voltage							٦	Three F	Phase,	200V	~240V							
	Maximum Ou Frequency (H	•			Based on parameter setting 0.1~599.0 Hz															
ver	Rated Voltage, Fre	equency	1-Pha	ase/3-Phase Three Phase, 200V ~ 240V, 50/60Hz																
Input Power	Allowable Volt Fluctuation			-15% ~ +10%																
lnp	Allowable Freque	-		±5%																

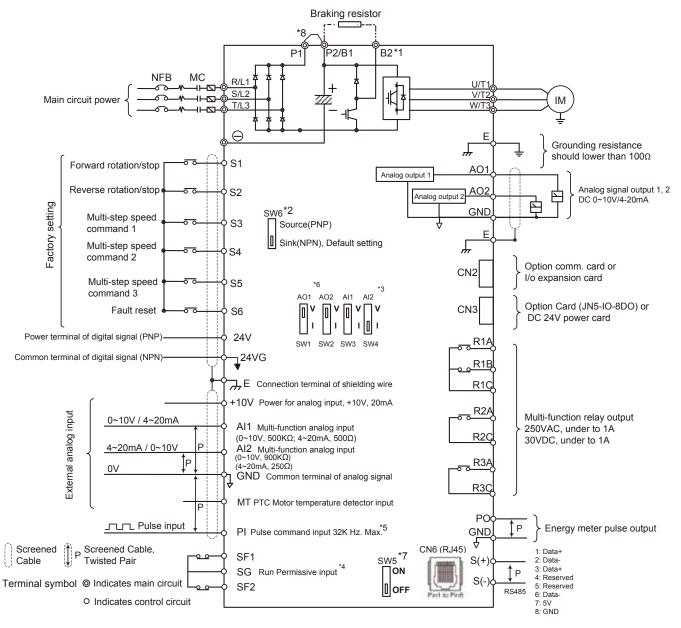
### 400V Class

- 1	nverter Capacity (H	P)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125	150	175	215	250	300	375	425	535	670	800
	Rated Output Cap (KVA)	acity	2.6	3.1	4.1	7	8.4	13	18	24	28.9	34	41	55	67	78	110	125	158	190	225	250	331	392	445	525	640	731
7	Rated Output Current (A)	t	3.4	4.1	5.4	9.2	12.1	17.5	23	31	38	44	58	73	88	103	145	168	208	250	296	328	435	515	585	700	875	960
Output Rated	Maximum Applicable	(HP)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125	150	175	215	250	300	375	425	535	670	800
outpu		(KW)	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	185	220	280	315	400	500	600
U	Maximum Outp Voltage (V)	out											Th	ree F	has	e, 38	80V~	480	<b>V</b>									
	Maximum Outp				Based on parameter setting 0.1~599.0Hz																							
ver	Rated Voltage Frequency	2,										Thre	ee Pl	nase	, 380	)V ~	480\	V, 50	)/60H	Нz								
nput Power	Allowable Volta Fluctuation	ge												-:	L5%	~ +	10%											
lup	Allowable Freque Fluctuation	ency		±5%																								

### Notes:

- 1. Based on the standard 4-pole induction motor. Selecting inverter must have a higher output current rating than motor.
- 2. The maximum output frequency of each control mode is different, please refer to user manual for more details.
- 3. IP21 models are available for frame 1 to frame 5,if necessary,please contact with our sales.

### Wiring Diagram



### Notes:

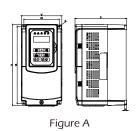
- \*1: Models IP20 200V 1~30HP, 400V 1~40HP have a built-in braking transistor so that the braking resistor can be connected between terminal B1 and B2.
- \*2: The multi-function digital input terminals S1~S6 can be setto Source (PNP) or Sink (NPN) mode via SW6.
- \*3: Use SW3/SW4 to switch between voltage (0~10V) and current (4~20mA) input for Multi-function analog input 2 (Al2). Besides please also check parameter 04-00 for proper setting.
- \*4: Run permissive input SF1 & SF2 is a normally closed input. This input should be closed to enable the inverter output. To activate this input, open the link between SF1/ SF2 and SG.
- \*5: When using the open collector for pulse input, it doesn't need resistance because of built-in pull-up resistance.
- \*6: AO1 / AO2 default setting is  $0\sim+10V$ .
- \*7: It need turn on the switch for the terminal resistor RS485 in the last inverter when many inverters in parallel connection.
- \*8: Only the models IP20 200V 5~50HP and 400V 5~100HP provide P1 terminal, for external DCL connected between P1 and P2. P1 and P2 are short-circuited before shipping out from the factory.
- \*9: Both 200V class 60HP~175HP and 400V class 125HP~425HP have built-in DC reactors.

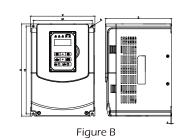
### **General Specifications**

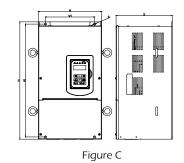
	Display		LED keypad with 5-digits seven-segment display or LCD keypad (HOA LCD keypad option)all LCD keypad with parameter copy function
	Control Modes		V/F, SLV, PMSLV with Space Vector PWM Mode
	Output Frequency		0.01Hz ~ 599.0Hz
	Frequency Accuracy		Digital references : ±0.01%(-10 ~ +40°C), Analog references : ±0.1% (25°C ±10°C)
	Speed Control Accuracy		±0.5% (Sensorless Vector Control Mode)*1
	Frequency Setting Resolution	l	Digital references : 0.01Hz, Analog references : 0.06Hz/60Hz
tics	Output Frequency Resolution	ı	0.01Hz
eris	Overload Tolerance		120% /1 min
Control Characteristics	Frequency Setting Signal		DC 0 ~ +10V or 4 ~ 20mA
Cha	Acceleration / Deceleration Ti	ime	0.0 ~ 6000.0 second (separately set acceleration and deceleration time )
<u>5</u>	Voltage / Frequency Characte	eristics	Can arbitrarily set V / F curve based on parameters
ont	Braking Torque		About 20%
O	Main Control Functions		Auto Tuning, Soft-PWM, Over-Voltage Protection, Dynamic Braking, Speed Search, Momentary Power Loss Restart, 2 Sets of PID Control, Slide Difference Compensation, RS-485 Communication Standard, Simple PLC Function, 2 Sets of Analog Output, Safety Switch
	Other Functions		Records of Power On and Operation Time, 4 Fault History Records and Latest Fault Record State, Energy-Saving Function, Phase Loss protection, Smart Braking, DC Braking, Dwell, S Curve Acceleration and Deceleration, Up / Down Operation, Modbus, BACNet MS/TP, and Metasys N2 Communication Protocol, Display of Multi- Engineering Unit, Local / Remote Switch, SINK / SOURCE Input Selection, User Parameter Settings
	Stall Protection		Current level can be set (in acceleration or constant speed, it can be set separately. In deceleration, it can be set with or without protection)
	Over Current (OC) and Outpu Short-circuit (SC) Protection	t	It stops when the current exceeds 160% of the inverter rated current
Protection Functions	Inverter Overload Protection	(()1 2)	Inverter will be stopped when the output higher than 120% rated current for 1 min, Carrier frequency is $2\sim 4 \text{KHZ}^{*2}$
π	Motor Overload Protection (C	DL1)	Electrical overload protection curve
o E	Over Voltage Protection (OV)		If the main circuit DC voltage is over 410V (200V class) / 820V (400V class), the motor stops running
ecti	Under Voltage Protection (UV	/)	If the main circuit DC voltage is under 190V (200V class) / 380V (400V class), the motor stops running
rot	Momentary Power Loss Resta	rt	Power loss exceeds 15ms. You can set the function of momentary power loss restart up to 2sec
_	Overheat Protection(OH)		Thermistor sensor on heatsink
	Ground Fault Protection(GF)		Protection by current detection circuit
	Charge Indicator		When main circuit DC voltage ≥50V, the CHARGE LED is on
	Input/Output Phase Loss Protection (I	IPL/OPL)	If the IPL/OPL function acts, the motor stops rotation automatically
	Short-circuit Current Rating(S		Per UL 508C, the drive is suitable for use on a circuit capable of delivering not more than 100KA symmetrical amperes (rms) when protected by fuses given in the fuse table
	Location		Indoor (protected from corrosive gases and dust)
nent ition	Ambient Temperature		-10~+40°C (IP20/IP21), -10~50°C (IP00 or top anti-dust cover removed), with de-rating, the maximum is 60 °C. (Frame 5 is 50°C without de-rating)
Environm Specificat	Storage Temperature		-20 ~ +70°C
viro	Humidity		95%RH or less ( no condensation )
규 있	Altitude and Vibration		Altitude of 1000 meters or lower, 1.0G, in compliance with IEC 60068-2-6
	Pollution Degree		IP00/IP20/IP21 models meet IEC 60721-3-3 Class 3C2
Comn	nunication Function		Built-in RS-485 as standard (Modbus protocol with RJ45 / BACnet / Metasys N2)
Electro	omagnetic Interference (EMI	l)	Meet EN61800-3 Standard, IP20 400V 75HP or below can be built-in
Electro	omagnetic Susceptibility (EM	1S)	Meet EN61800-3 Standard
Contis	cation	CE	Meet EN61800-3(CE & RE) and EN61800-5-1(LVD)
Certifi	Cation	UL	UL508C

### Notes:

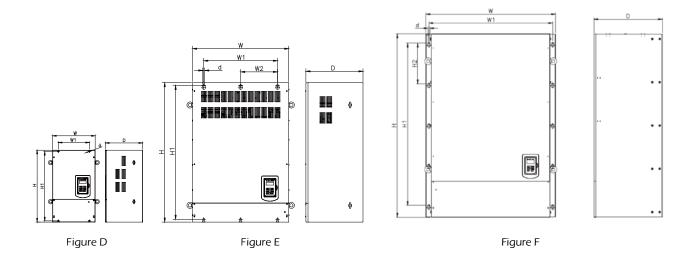
- 1.Speed control accuracy will be influenced when the motor and installation condition are different.
- 2. The default setting of carrier frequency is different from models.



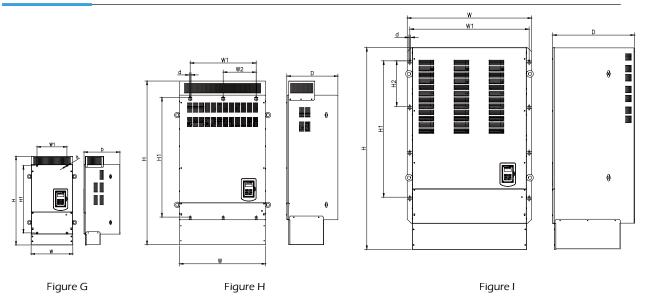




	igure A			rigure L		D	imensi	ons(mn		igure C	Net
Figure	Enclosure	Frame	Catalog No.	W	Н	D	W1	H1	t	d	Weight (kg)
			F510-2001-□								
			F510-2002-□								
		F 1	F510-2003-□	130	215	150	118	203	5	M5	2.2
		Frame1	F510-4001-□3	130	213	130	110	203	5	IVIO	2.2
			F510-4002-□3								
Α	IP20		F510-4003-□3								
	11 20		F510-2005-□3								
			F510-2008-□3								
		Frame2	F510-2010-□3	140	279	181	122	267	1.2	M6	3.8
		Tranicz	F510-4005-□3	140	2/9	101	122	207	1.2	IVIO	3.6
			F510-4008-□3								
			F510-4010-□3								
			F510-2015-□3								
		Frame 3	F510-4015-□3	210	300	215	192	286	1.6	M6	6.2
		Traine 5	F510-4020-□3	210	300	213	192	200	1.0	IVIO	0.2
			F510-4025-□3								
В	IP20		F510-2020-□3								
			F510-2025-□3								
		Frame 4	F510-2030-□3	265	360	225	245	340	1.6	M8	10
			F510-4030-□3								
			F510-4040-□3								
			F510-2040-□3								
			F510-2050-□3								
С	ID20	Frame 5	F510-4050-□3	286.5	525	272	220	505	3.3	M8	24
C	IP20 Frame	riaille 3	F510-4060-□3	200.5	323	212	220	220 505	5.5	IVIO	24
			F510-4075-□3								
			F510-4100-□3								



							Di	mensi	ons(m	ım)			Net
Figure	Enclosure	Frame	Catalog No.	W	Н	D	W1	W2	H1	H2	t	d	Weight (kg)
			F510-2060-□3										
		Frame 6	F510-2075-□3	344	580	300	250	N/A	560	N/A	3.2	M8	40
		Frame 6	F510-4125-□3	344	360	300	250	IN/A	300	IN/A	5.2	IVIO	40
			F510-4150-□3										
D	IP00		F510-2100-□3										
			F510-2125-□3										
		Frame 7	F510-4175-□3	459	790	324.5	320	N/A	760	N/A	3.2	M10	74
			F510-4215-□3										
			F510-4250-□3										
			F510-2150-□3										
			F510-2175-□3										
Е	IP00	Frame 8	F510-4300-□3	690	1000	410	530	265	960	N/A	4.2	M12	184
			F510-4375-□3										
			F510-4425-□3										
			F510-4535-□3										
F	IP00		F510-4670-□3	958	1356	507	916	L6 N/A	N/A 1200	200 300	6.2	M12	335
			F510-4800-□3										



		_					Dime	nsions	s(mm)				Net
Figure	Enclosure	Frame	Catalog No.	W	Н	D	W1	W2	H1	H2	t	d	Weight (kg)
			F510-2060-□3										
		Frame 6	F510-2075-□3	348.5	740	300	250	N/A	560	N/A	3.2	M8	44
		riaille 0	F510-4125-□3	340.3	740	300	250	IN/A	300	IN/A	3.2	IVIO	44
			F510-4150-□3										
G	IP20		F510-2100-□3										
			F510-2125-□3										
		Frame 7	F510-4175-□3	463.5	1105	324.5	320	N/A	760	N/A	4.2	M10	81
			F510-4215-□3										
			F510-4250-□3										
			F510-2150-□3										
			F510-2175-□3										
Н	IP20	Frame 8	F510-4300-□3	692	1313	410	530	265	960	N/A	4.2	M12	194
			F510-4375-□3										
			F510-4425-□3										
			F510-4535-□3										
- 1	IP20	Frame 9	F510-4670-□3	958	1756	507	916	16 N/A	I/A 1200	300	6.2	M12	350
			F510-4800-□3										

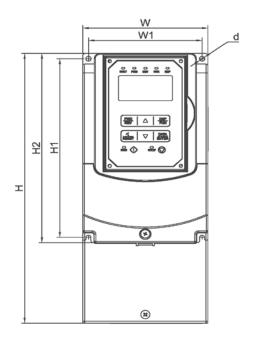
<sup>\*</sup>The enclosure type of IP00 model is standard for frame 6 to frame 9.It is required to purchase the installation accessories if user selects the enclosure type of IP20 model.

Frame 6 JN5-NK-A06

Frame 7 JN5-NK-A07

Frame 8 JN5-NK-A08

Frame 9 JN5-NK-A09



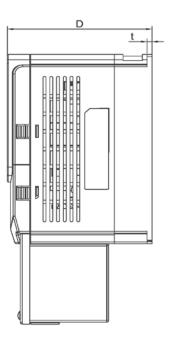
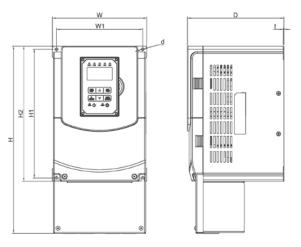


Figure L

		_				D	imens	ions(n	nm)			Net
Figure	Enclosure	Frame	Catalog No.	W	Н	D	W1	H1	H2	t	d	Weight (kg)
			F510-4001-□3F									
		Frame 1	F510-4002-□3F	130	306	150	118	203	215	5	M5	3.5
	IDOO		F510-4003-□3F									
L	IP20		F510-4005-□3F									
		Frame 2	F510-4008-□3F	140	400	177	122	267	279	1.2	M6	5.5
			F510-4010-□3F									



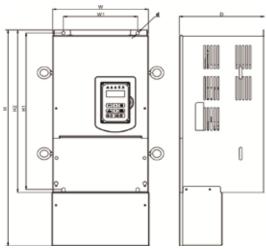
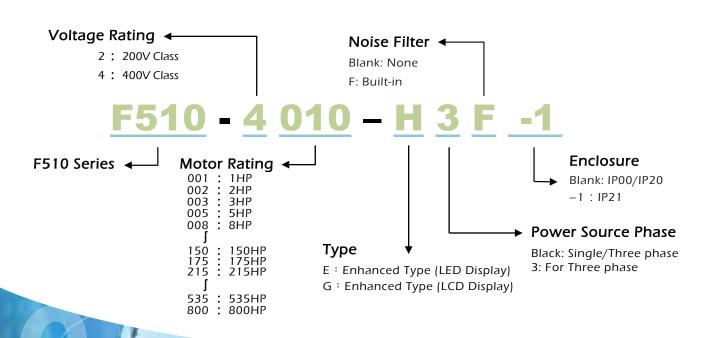


Fig	ure	N
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Figure N

						D	imens	ions(n	nm)			Net
Figure	Enclosure	Frame	Catalog No.	W	Н	D	W1	H1	H2	t	d	Weight (kg)
		Frame 3	F510-4015-□3F	210	416.5	215	192	286	300	1.6	M6	8.0
		riaille 3	F510-4020-□3F	210	410.5	213	192	200	300	1.0	IVIO	8.0
M	IP20		F510-4025-□3F									
		Frame 4	F510-4030-□3F	265	500	225	245	340	360	1.6	M8	12.5
			F510-4040-□3F									
			F510-4050-□3F									
Ν	IP20	Frame 5	F510-4060-□3F	286.5	679	252	220	505	525	3.3	M8	29.5
			F510-4075-□3F									

### Catalog Number Identification



### Accessories

Accessories	Description	Catalog No.	Note
		JN5-CB-01M	1 meter
	ID20 Digital an austau autautiau sahla	JN5-CB-02M	2 meter
Cables	IP20 Digital operator extention cable	JN5-CB-03M	3 meter
		JN5-CB-05M	5 meter
	RJ45 to USB connecting cable	JN5-CM-USB	1.8 meter
	Profibus DP module	JN5-CM-PDP	
Communication	TCP-IP module	JN5-CM-TCPIP	
Gateways	DeviceNet module	JN5-CM-DNET	
	CANopen module	JN5-CM-CAN	
	Profibus DP communication card	JN5-CMHI-PDP	
Communication Cards	CANopen communication card	JN5-CMHI-CAN	
	EtherCAT communication card	JN5-CMHI-ECAT	
Digital & Analog IO Expansion Card	Add one relay output, one transistor, andone -10V~10V / 4~20mA analog input after installation.	JN5-IO-2DO1AI	
DC24V Power Card	Use DC24V to communicate with inverter, and setup or copy the parameter without using the main power after installation.	JN5-PS-DC24V	
		JN5-NK-A06	For Frame 6
	Mechanical device consisting of anti-	JN5-NK-A07	For Frame 7
NEMA1 Kits	dust cover on the upper part and wiring box on the bottom to meet NEMA1	JN5-NK-A08	For Frame 8
	box on the bottom to meet NEWAT	JN5-NK-A09	For Frame 9
	IP20 LED Type	JN5-OP-F01	
-1.1.1.	IP20 LCD Type	JN5-OP-F02	
Digital Operators	IP20 LCD HOA Type	JN5-OP-F03	With HAND/OFF/AUTO function
	IP20 Blank type	JN5-OP-A03	
	Positioned on both sides of the	JN5-CR-A01	For Frame 1
Protective Cover	inverter to prevent unknown	JN5-CR-A02	For Frame 2
	objects from invading	JN5-CR-A04	For Frame 4
	For 1 to 8 pump card/ communication card/ Digital & Analog IO	JN5-MD-A01	For Frame 1,D+44mm
Middle Lever Co	Expansion Card/ DC24V power card installation	JN5-MD-A02	For Frame 2,D+31mm
Middle Layer Case	(For frame 2~4, if only install 1 to 8 pump card, don't need middle layer cuse)	JN5-MD-A03	For Frame 3,D+34mm
	(After installation, the Depth will add)	JN5-MD-A04	For Frame 4,D+35mm
Others	1 to 8 Pump card	JN5-IO-8DO	



# **MEMO**



Ideal For Fan & Pump

Distributor

# **TECO**TECO Electric & Machinery Co., Ltd.

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