**6** 

## FRICTION TORQUE LIMITERS

The torque limiter is adopted where there is a need to provide efficient protection against overloads on mechanical parts (kinematic motions or machines). The easy-to-use and efficient device ensures complete operating reliability, the torque limiter device slips when the torque required exceeds the pre-set value and automatically restores the operating mode when the overload condition no longer applies.

The component selected from the pulleys, chain sprockets and gears is positioned between the friction discs, which develop a friction force generated by tightening the ring nut, anchored by compressing the cup springs.

## Torque limiter selection:

Tkw = Power output expressed in kW n = r.p.m.Mf = Twisting moment (Nm)

The twisting moment is given by the following the relationship:

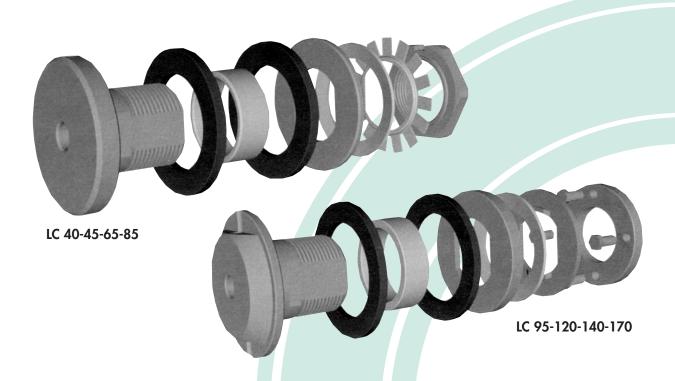
$$Mt = \frac{9550 \bullet Tkw}{n}$$

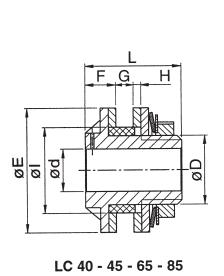
Example: Assuming a motor with the following characteristics is operated:

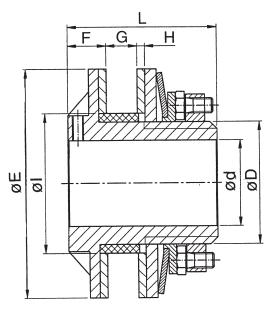
Power output 4 kW and n = 1.550 r.p.m.

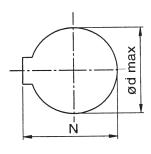
$$Mt = \frac{9550 \cdot 4}{1550} = 24.64 \text{ Nm}.$$

We will therefore select a limiter with a torque value equal to or greater than 24.64 Nm.









LC 95 - 120 - 140 - 170

EXAMPLE: LC 85-1 with 1 spring LC 85-2 with 2 springs

TECHNICAL DATA														
ТҮРЕ		Ølh8	Ød	F	G max	н	ØD	L	Max bore DIN 688			No. of	Gears for standard chain	
	ØE								on requ		Max N/m		Pitch for roller Ø	No. of teeth
									Ø d max	N				
LC 40-1 LC 40-2	40	26	7	10	6	3	22	30	14	16.3	15 28	1 2	3/8 x 6.35 1/2" x 8.51	18-21 15
LC 45-1 LC 45-2	45	35	7	11	6	3	32	35.5	20	22.8	30 55	1 2	3/8" x 6.35 1/2" x 8.51	19-23 17
LC 65-1 LC 65-2	65	45	10	16	9	4	36	50.5	22	24.8	70 120	1 2	3/8" x 6.35 1/2" x 8.51 5/8" x 10.16	27 21 19
LC 85-1 LC 85-2	85	52	15	17	11	4	42	55.5	25	28.3	130 240	1 2	3/8" x 6.35 1/2" x 8.51 5/8" x 10.16 3/4 x 12.07	38 25 21 18
LC 95-1 LC 95-2	95	60	15	18	11	4	52	67	35	38.3	190 340	1 2	1/2" x 8.51 5/8" x 10.16 3/4 x 12.07	30 25 19
LC 120-1 LC 120-2	120	73	20	20	16	4	64	78	45	48.8	350 650	1 2	1/2" x 8.51 5/8" x 10.16 3/4 x 12.07 1" x 15.88	38 32 25 21
LC 140-1 LC 140-2	140	90	20	23	17	4	85	86.5	60	64.4	650 1200	1 2	3/4 x 12.07 1" x 15.88	35 21
LC 170-1 LC 170-2	170	100	28	27.5	18.5	4.5	90	95	65	69.4	1000 1800	1 2	3/4 x 12.07 1" x 15.88 1"1/4 x 19.05	35 25 22

**N.B.** We strongly recommend the LC range of limiters to be used dry, checking very carefully that greasy product or liquids in general do not come into contact with the friction materials to avoid a sudden and inevitable deterioration in performance. The driving bush is to be adjusted according tho own requirements. **Friction discs are absolutely asbestos-free.**