



Company

**Products**

BRECOFLEX<sup>®</sup> TIMING BELTS

News

**BRECO<sup>®</sup> TIMING BELTS**

Distribution

BRECO<sup>®</sup> ATN-System

Service/Downloads

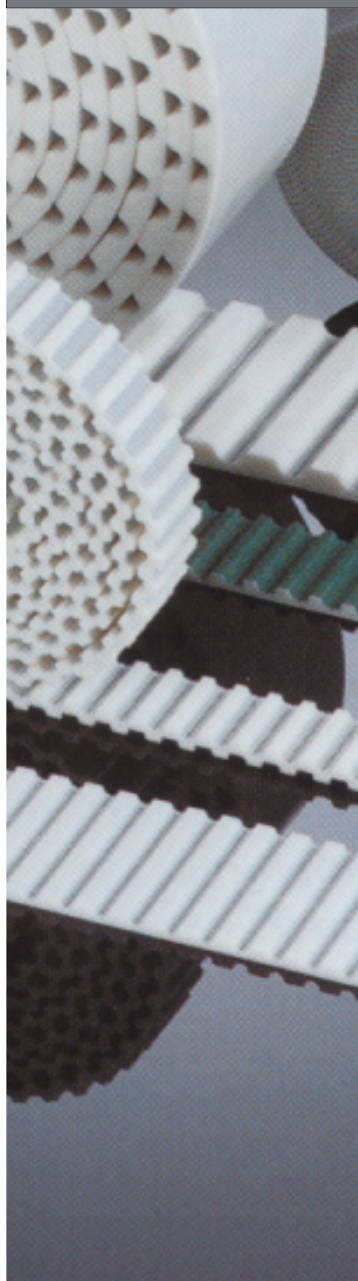
Timing belts with coatings

Contact

Mechanical rework

Welded-on profiles

Components



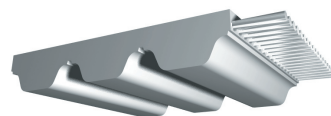
## Product range



## Our product range of BRECO®-TIMING BELTS

### AT-Profile

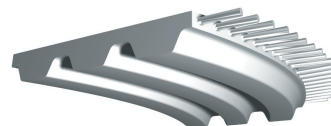
ATL5  
ATL0  
ATL20  
AT3  
AT5  
AT10  
AT515  
AT20



### Self-guiding profiles

#### BAT-Profile

BAT10  
BAT15



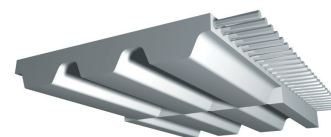
#### BATK-Profile

BATK10  
BATK15



#### SFAT-Profile

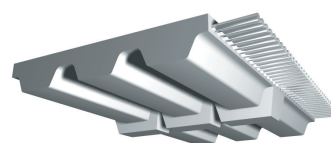
SFAT10  
SFAT20



### Self-tracking timing belts

ATK5K6  
ATK10K6  
ATK10K13  
ATK20K13

TK5K6  
TK10K6  
TK10K13  
TK1/2"K13



### T-Profile

#### Metric pitch

T2,5  
T5  
T10  
T20

#### inch-pitch

T1/5"  
T3/8"  
T1/2"  
T7/8"



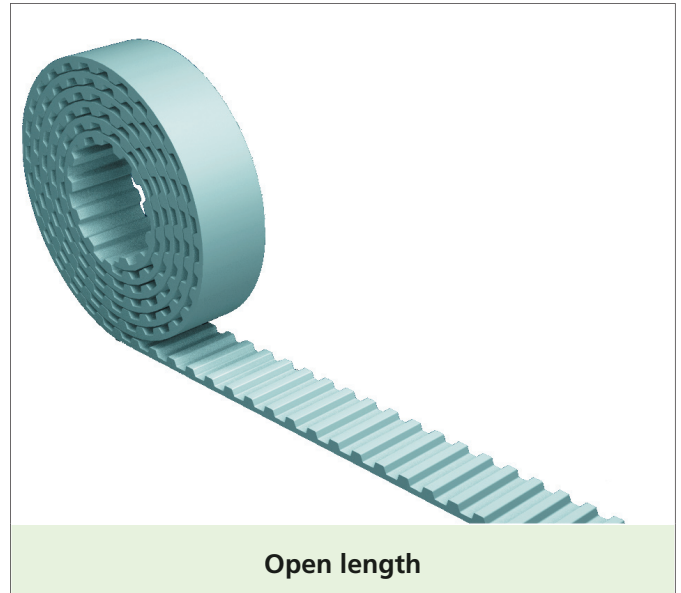
## BRECO® TIMING BELTS

### BRECO M: Open length

**BRECO M:** The BRECO® TIMING BELT is manufactured in open length. The tension members are always arranged with parallel edges. Open length is required e.g. in linear transmissions. All tension members assume part of the load.

#### Open length for linear transmissions

Rotary movements are converted into linear movements by linear transmissions. The BRECO® TIMING BELT in its open length delivery form is preferably fitted to the machine part to be moved.



Open length

### BRECO V: Joined belts

**BRECO V:** BRECO® TIMING BELTS are manufactured from open length material welded to endless belts. In the join area the half number of tension members assume part of the load. The use of endless joined BRECO® TIMING BELTS is preferred in the conveying technology to handle any centre distance.

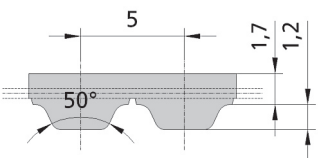

#### Joined belts for conveying drives

Endless joined timing belts without length limitation are available. The minimum length for various belt profiles, however, is to be taken into consideration. For special requirements in transportation timing belts are coated or manufactured with flights/profiles.



Joined belt

### ATL high performance timing belt (M)

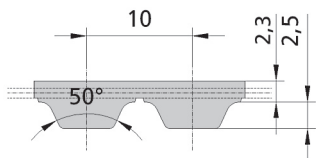
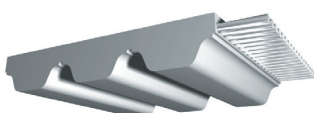
Standard	Standard
	
ATL 5	AT-profile

Belt widths b [mm] (In-between belt widths on request)			
16	25	32	50

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

#### Available versions (only available in open lengths (M))

- **ATL 5:** Standard (with E tension member)
- **PAZ:** with nylon tooth facing

Standard	Standard
	
ATL 10	AT-profile

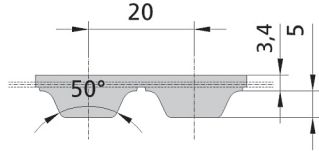

Belt widths b [mm] (In-between belt widths on request)			
32	50	75	100

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

#### Available versions for ATL 10 (only available in open lengths (M))

- **ATL 10:** Standard
- **PAZ:** with nylon tooth facing

## ATL high performance timing belt (M)

Standard	Standard
	
ATL 20	AT-profile

### Belt widths b [mm]

(In-between belt widths on request)

32	50	75	100
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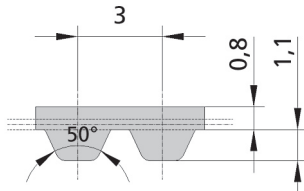

**Preferred delivery:** Rolls of 50 m.

Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

### Available versions for ATL 20 (only available in open lengths (M))

- **ATL 20:** Standard
- **PAZ:** with nylon tooth facing

### AT high performance timing belt (M/V)

Standard	Standard
	
<b>AT 3</b>	<b>AT-profile</b>

#### Belt widths b [mm]

(In-between belt widths on request)

8	10	20	25
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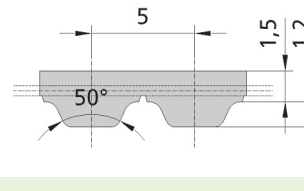
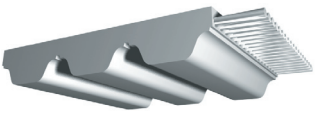
**Preferred delivery:** Rolls of 50 and 100 m.

Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 880 mm

#### Available versions

- **AT 3:** Standard (with E tension member)
- **PAZ:** Nylon tooth facing

Standard	Standard
	
<b>AT 5</b>	<b>AT-profile</b>

#### Belt widths b [mm]

(In-between belt widths on request)

10	16	25	32	50	75
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**Preferred delivery:** Rolls of 50 or 100 m.

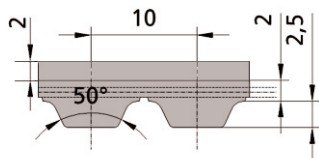
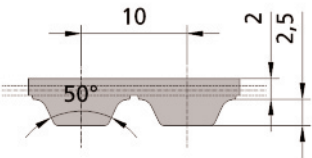

Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 880 mm

#### Available versions

- **AT 5:** Standard (with E tension member)
- **PAZ:** Nylon facing on the tooth side (PAZ)
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

## AT high performance timing belt (M/V)

Version T	Standard	Standard
		
<b>AT 10-T</b>	<b>AT 10</b>	<b>AT-profile</b>

### Belt widths b [mm]

(In-between belt widths on request)

25	32	50	75	100	150
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**Preferred delivery:** Rolls of 50 or 100 m.

Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

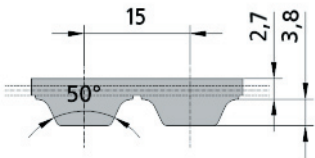

**Endless joined minimum length (V):**

880 mm up to width b = 100 mm

1000 mm from b > 100 mm up to b = 150 mm

### Available versions

- **AT 10:** Standard
- **E:** with E tension member
- **PAZ:** Nylon facing on the tooth side (PAZ)
- **PAZ-E:** With nylon tooth facing and E tension member
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides
- **T, T-PAZ:** Transport backing, available up to  $b_{max} = 100$  mm

Standard	Standard
	
<b>ATS 15</b>	<b>AT-profile</b>

### Belt widths b [mm]

(In-between belt widths on request)

25	50	75	100	150
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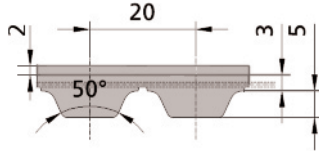
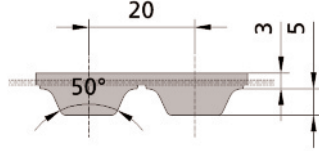

**Preferred delivery:** Rolls of 50 or 100 m.

Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

### Available versions

- **ATS 15:** Standard
- **PAZ:** Nylon tooth facing

AT high performance timing belt (M/V)

	Standard	Standard
		
<b>AT 20-T</b>	<b>AT 20</b>	<b>AT-profile</b>

**Belt widths b [mm]**

(In-between belt widths on request)

32	50	75	100	150
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**Preferred delivery:** Rolls of 50 m.

Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

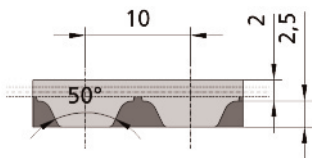

**Endless joined minimum length (V):** 1000 mm

**Available versions**

- **AT 20:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides
- **T, T-PAZ:** Transport backing  
available for a belt width up to  $b_{\max} = 100$  mm



## Self-guiding timing belts (M/V)

Standard	Standard
	
BAT 10	BAT-profile

### Belt widths b [mm]

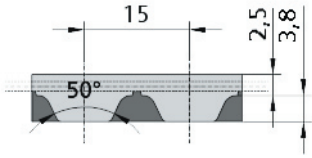

25	32	50	75	100
----	----	----	----	-----

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 880 mm

### Available types for BAT 10

- **BAT 10:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

Standard	Standard
	
BAT 15	BAT-profile

### Belt widths b [mm]

50	75	100
----	----	-----

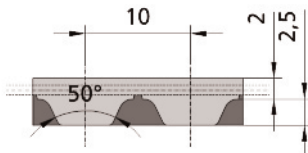

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 960 mm

### Available versions for BAT 15

- **BAT 15:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

## Self-guiding timing belts (M/V)

Standard	Standard
	
BATK 10	BATK-profile

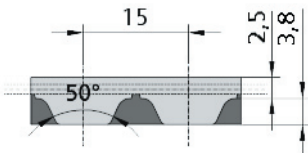

Belt widths b [mm]			
32	50	75	100

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 880 mm

### Available versions

- **BATK 10:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

Standard	Standard
	
BATK 15	BATK-profile

Belt widths b [mm]		
50	75	100

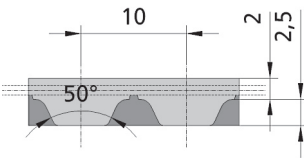

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 960 mm

### Available versions

- **BATK 15:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

## Self-guiding timing belts (M/V)

Standard	Standard
	
<b>SFAT 10</b>	<b>SFAT-profile</b>

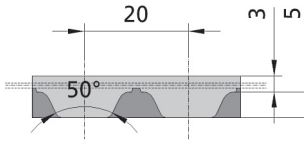

Belt widths b [mm] (In-between belt widths on request)		
50	75	100

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 880 mm

### Available versions

- **SFAT 10:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

Standard	Standard
	
<b>SFAT 20</b>	<b>SFAT-profile</b>

Belt widths b [mm] (In-between belt widths on request)		
50	75	100

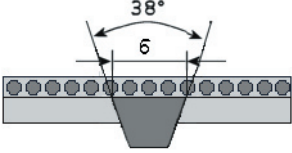
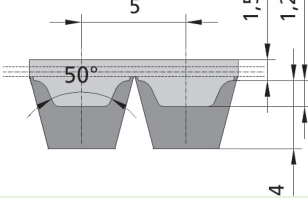
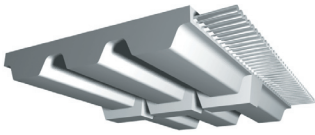
**Preferred delivery:** Rolls of 50 m.  
Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

**Endless joined minimum length (V):** 1500 mm

### Available versions

- **SFAT 20:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

## Self-guiding timing belts (M/V)

Cross section	Standard	Standard
		
<b>K 6</b>	<b>ATK 5 K6</b>	<b>Self-guiding timing belt</b>

**Belt widths b [mm]**  
(In-between belt widths on request)

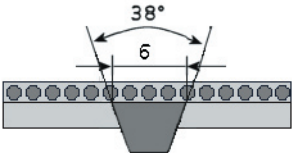
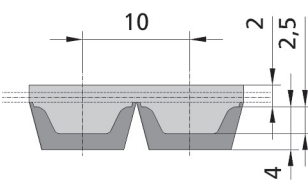

32	50
----	----

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions for ATK5K6

- **ATK5K6:** Standard (with E tension member)
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

Cross section	Standard	Standard
		
<b>K 6</b>	<b>ATK 10 K6</b>	<b>Self-guiding timing belt</b>

**Belt widths b [mm]**  
(More belt widths on request)

50
----

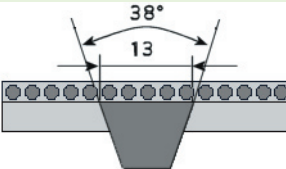
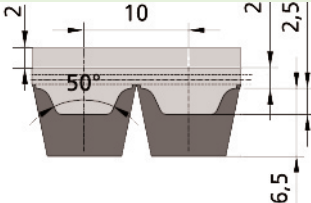
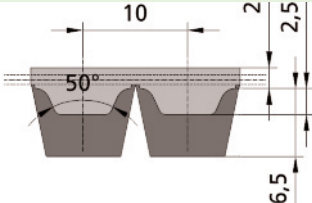
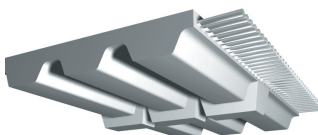
**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions for ATK10K6

- **ATK10K6:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

## Self-guiding timing belts (M/V)

Cross section	Version T	Standard	Standard
			
<b>K13</b>	<b>ATK 10 K13-T</b>	<b>ATK 10 K13</b>	<b>Self-guiding timing belt</b>

### Belt widths b [mm]

(In-between belt widths on request)

32	50	75	100	150
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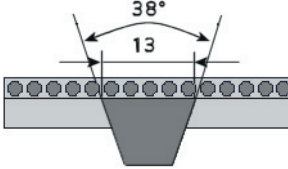
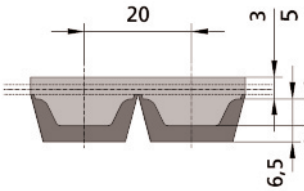
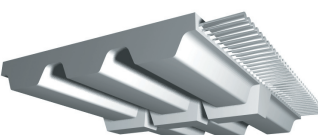
**Preferred delivery:** Rolls of 50 m.

Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions

- **ATK10K13:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides
- **T, T-PAZ:** Transport backing, available up to  $b_{max}=100$  mm

Cross section	Standard	Standard
		
<b>K13</b>	<b>ATK 20 K13</b>	<b>Self-guiding timing belt</b>

### Belt widths b [mm]

(In-between belt widths on request)

75	100
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**Preferred delivery:** Rolls of 50 m.

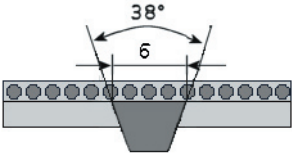
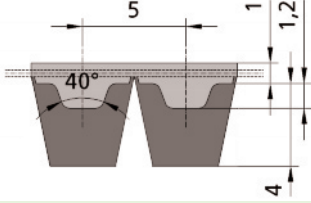

Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions

- **ATK20K13:** Standard
- **PAZ:** Nylon tooth facing

## Self-guiding timing belts (M/V)

Cross section	Standard	Standard
		
<b>K 6</b>	<b>TK 5 K6</b>	<b>Self-guiding timing belt</b>

**Belt widths b [mm]**  
(More belt widths on request)

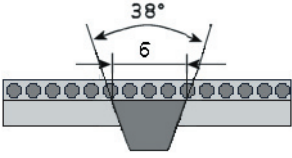
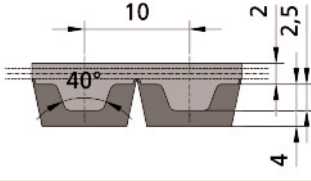
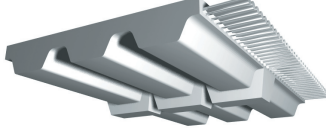
25	32	50
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**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions

- **TK5K6:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

Cross section	Standard	Standard
		
<b>K 6</b>	<b>TK 10 K6</b>	<b>Self-guiding timing belt</b>

**Belt widths b [mm]**  
(More belt widths on request)

25	50
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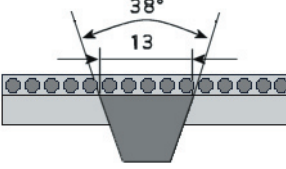
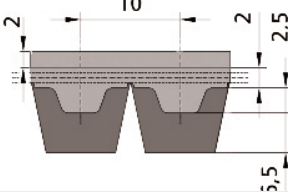
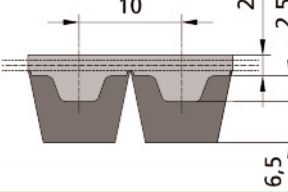
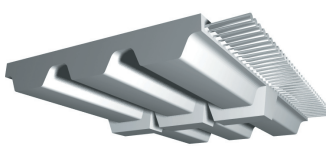
**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions

- **TK10K6:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

## Self-guiding timing belts (M/V)

Cross section	Version T	Standard	Standard
			
<b>K13</b>	<b>TK 10 K13-T</b>	<b>TK 10 K13</b>	<b>Self-guiding timing belt</b>

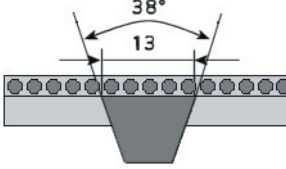
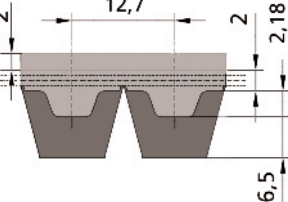
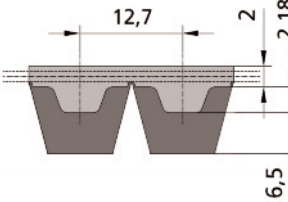
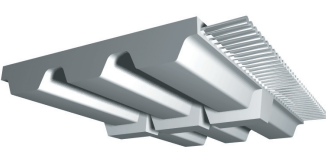
Belt widths b [mm] (In-between belt widths on request)			
32	50	75	100

**Preferred delivery:** Rolls of 50 m.  
Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions

- **TK10K13:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides
- **T, T-PAZ:** Transport backing

Cross section	Version T	Standard	Standard
			
<b>K13</b>	<b>TK 1/2" K13-T</b>	<b>TK 1/2" K13</b>	<b>Self-guiding timing belt</b>

Belt widths b [mm] (In-between belt widths on request)			
38,1	50,8	76,2	101,6
Imperial code			
150	200	300	400

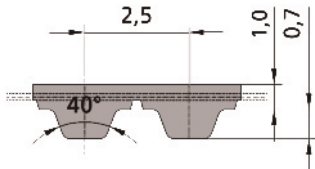

**Preferred delivery:** Rolls of 50 m.  
Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

**Endless joined minimum length (V):** 1000 mm

### Available versions

- **TK1/2"K13:** Standard
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides
- **T, T-PAZ:** Transport backing

## T standard timing belts (M/V)

Standard	Standard
	
<b>T 2,5</b>	<b>T-profile</b>

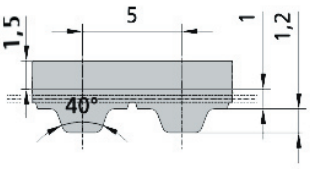
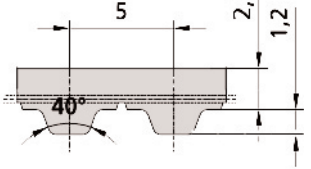
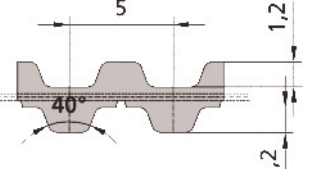
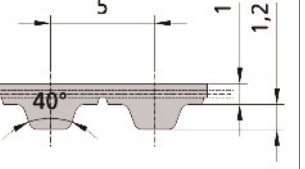
Belt widths b [mm] (In-between belt widths on request)		
8	10	20

**Preferred delivery:** Rolls of 50 and 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 350 mm

### Available versions for T 2,5

- T 2,5: Standard

Version T	Reinforced back of the belt	Double sided	Standard
			
<b>T 5-T</b>	<b>T 5-DR</b>	<b>T 5-DL</b>	<b>T 5</b>

Belt widths b [mm] (In-between belt widths on request)						
6	10	16	25	32	50	75

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V) ( $b_{min}=10$  mm):**

T5: 880 mm

T5-DL, T5-DR, T5-T: 1000 mm

### Available versions for T 5

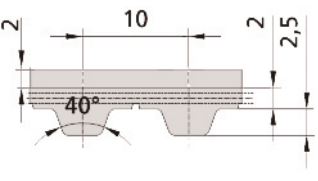
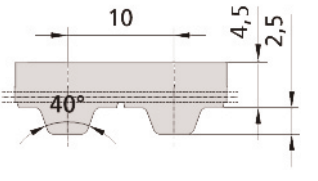
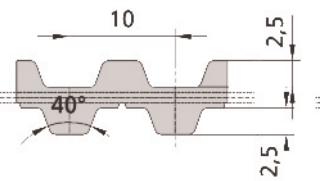
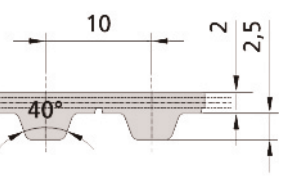
- T 5: Standard, single-sided
- E: with E tension member
- DL: Standard, double-sided
- DL-E: double-sided with E tension member
- PAZ: Nylon tooth facing
- PAZ-E: Nylon tooth facing and E tension member

(Continuation available versions)

- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides
- **DL-PAZ:** Nylon facing on double-sided belts, coating is only possible on the inner side
- **DR, DR-PAZ:** Reinforced back of the belt, through 1.2 mm larger belt thickness
- **T, T-PAZ:** Transport backing, through 1.5 mm thicker back of the belt



## T standard timing belts (M/V)

Version T	Reinforced back of the belt	Double sided	Standard
			
<b>T 10-T</b>	<b>T 10-DR</b>	<b>T 10-DL</b>	<b>T 10</b>

Belt widths b [mm] (In-between belt widths on request)						
16	25	32	50	75	100	150

### Available versions for T 10

- **T 10:** Standard, single-sided
- **E:** with E tension member
- **DL:** Standard, double-sided
- **DL-E:** double-sided with E tension member
- **PAZ:** Nylon tooth facing
- **PAZ-E:** Nylon tooth facing and E tension member
- **PAR:** Nylon facing on the back of the belt

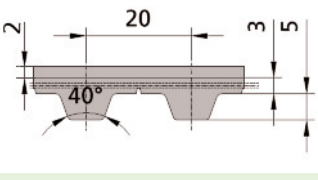
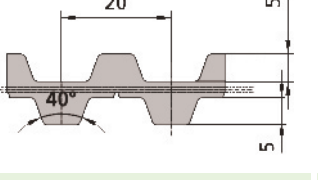
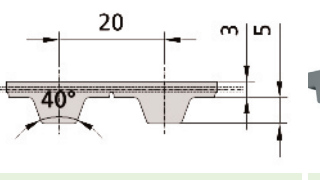

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

### Endless joined minimum length (V):

T10: 880 mm  
T10-DL, T10DR, T10-T, b=150 mm: 1000 mm

(Continuation available versions)

- **PAZ-PAR:** Nylon facing on both sides
- **DL-PAZ:** Nylon facing on double-sided belts, coating is only possible on the inner side
- **DR, DR-PAZ:** Reinforced back of the belt, through 2 mm larger belt thickness
- **T, T-PAZ:** Transport backing, through 2 mm thicker back of the belt

Version T	Double sided	Standard	Standard
			
<b>T 20-T</b>	<b>T 20-DL</b>	<b>T 20</b>	<b>T-profile</b>

Belt widths b [mm] (In-between belt widths on request)					
25	32	50	75	100	150

### Available versions for T 20

- **T 20:** Standard, single-sided
- **DL:** Standard, double-sided,  $b_{max}=100$  mm
- **PAZ:** Nylon tooth facing
- **PAR:** Nylon facing on the back of the belt
- **PAZ-PAR:** Nylon facing on both sides

**Preferred delivery:** Rolls of 50 m.  
Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

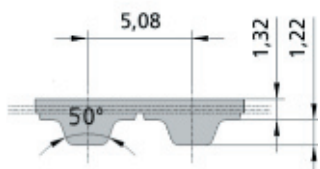

### Endless joined minimum length (V):

T20: 1000 mm  
T20-DL, T20-T, b=150 mm: 1200 mm

(Continuation available versions)

- **DL-PAZ:** Nylon facing on double-sided belts, coating is only possible on the inner side,  $b_{max}=100$  mm
- **T, T-PAZ:** Transport backing, through 2 mm thicker back of the belt

## Imperial timing belts (M/V)

Standard	Standard
	
T 1/5"	Imperial profile

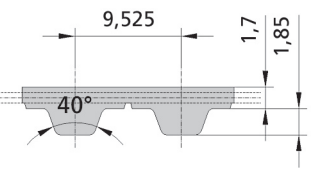
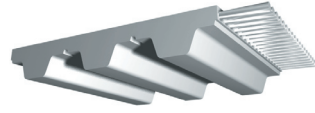
Belt widths b [mm] (In-between belt widths on request)					
6,35	7,94	9,53	12,7	19,1	25,4
Imperial code					
025	031	037	050	075	100

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V)**  
( $b_{min} = 7,94$  mm): 880 mm

### Available versions for T 1/5"

- **T1/5"**: Standard, single-sided
- **PAZ**: Nylon tooth facing
- **PAR**: Nylon facing on the back of the belt
- **PAZ-PAR**: Nylon facing on both sides

Standard	Standard
	
T 3/8"	Imperial profile

Belt widths b [mm] (In-between belt widths on request)					
9,53	12,7	19,1	25,4	38,1	50,8
Imperial code					
037	050	075	100	150	200

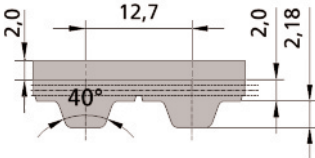
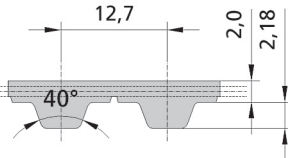

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 880 mm

### Available versions for T 3/8"

- **T3/8"**: Standard, single-sided
- **PAZ**: Nylon tooth facing
- **PAR**: Nylon facing on the back of the belt
- **PAZ-PAR**: Nylon facing on both sides

## Imperial timing belts (M/V)

Version T	Standard	Standard
		
<b>T 1 1/2"-T</b>	<b>T 1 1/2"</b>	<b>Imperial profile</b>

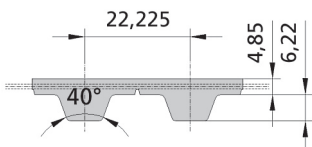

Belt widths b [mm] (In-between belt widths on request)							
12,7	19,1	25,4	38,1	50,8	76,2	101,6	152,4
Imperial code							
050	075	100	150	200	300	400	600

**Preferred delivery:** Rolls of 50 or 100 m.  
Please specify shorter dimensions (cut to length) and lengths above 100 m separately.

**Endless joined minimum length (V):** 880 mm  
b = 152,5 mm: 1000 mm

### Available versions for T 1 1/2"

- **T1 1/2"**: Standard, single-sided
- **PAZ**: Nylon tooth facing
- **PAR**: Nylon facing on the back of the belt
- **PAZ-PAR**: Nylon facing on both sides
- **T, T-PAZ**: Transport backing, through 2 mm thicker back of the belt

Standard	Standard
	
<b>T 7/8"</b>	<b>Imperial profile</b>

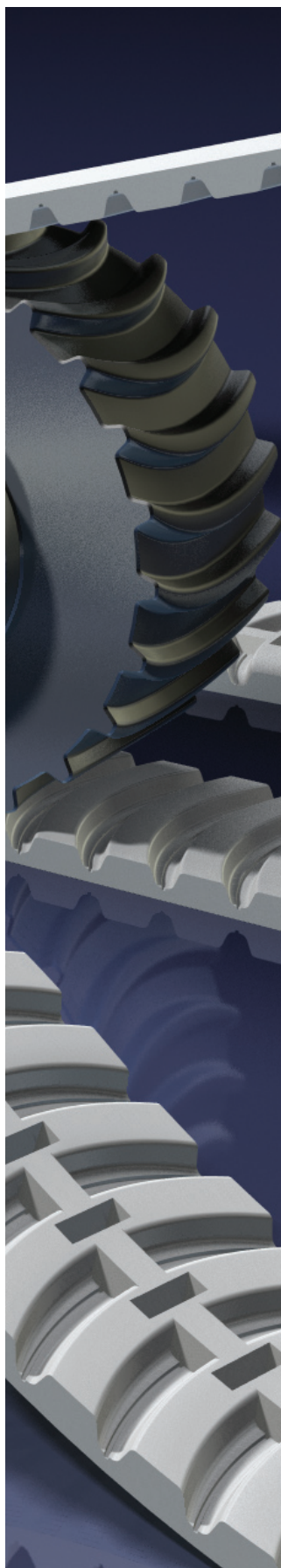
Belt widths b [mm] (In-between belt widths on request)		
50,8	76,2	101,6
Imperial code		
200	300	400

**Preferred delivery:** Rolls of 50 m.  
Please specify shorter dimensions (cut to length) and lengths above 50 m separately.

**Endless joined minimum length (V):** 880 mm

### Available versions for T 7/8"

- **T7/8"**: Standard, single-sided
- **PAZ**: Nylon tooth facing
- **PAR**: Nylon facing on the back of the belt
- **PAZ-PAR**: Nylon facing on both sides



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Fax: +49 521 95005-11  
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info@klocke-antrieb.de

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